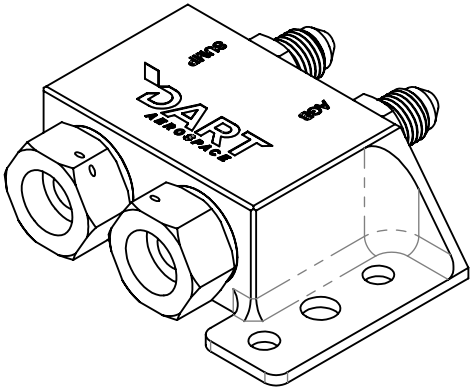
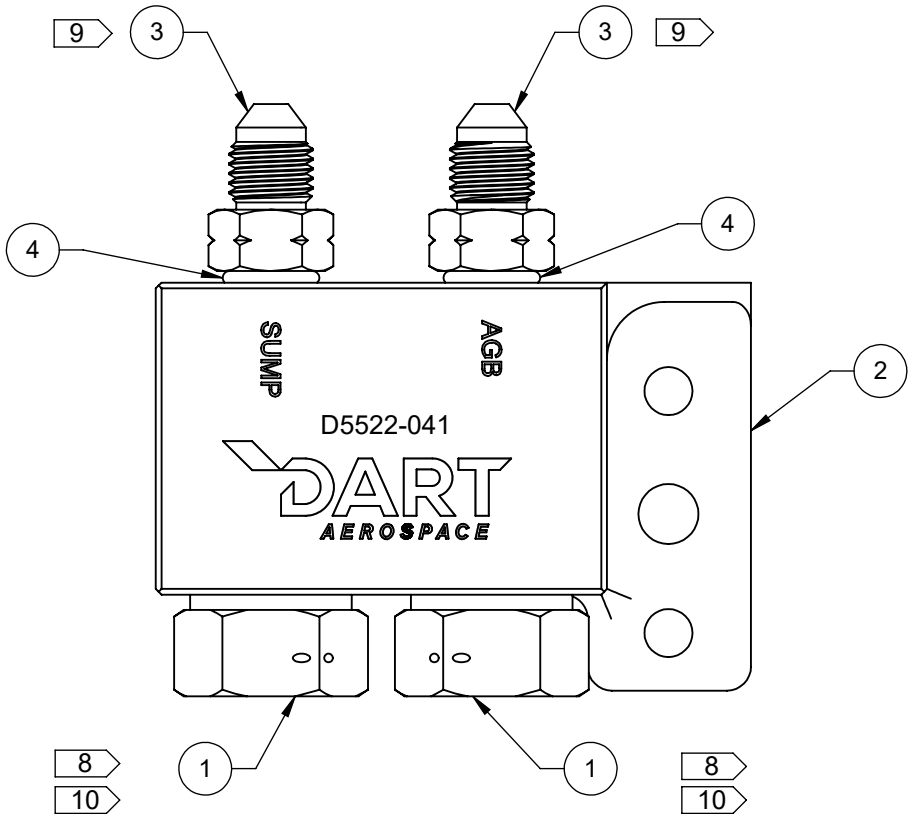


QTY -041	ITEM	P/N	DESCRIPTION
	X	D5522-041	OIL DRAIN ASSY
2	1	D5521-1	OIL DRAIN VALVE
1	2	D5522-1	OIL DRAIN VALVE MOUNT
2	3	MS21900J4	ADAPTER, FLARELESS TUBE TO A FLARED TUBE
2	4	M83248/1-012	PACKING



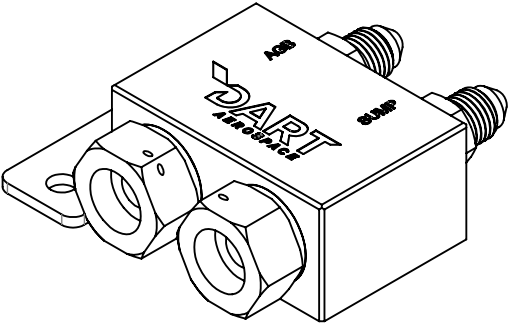
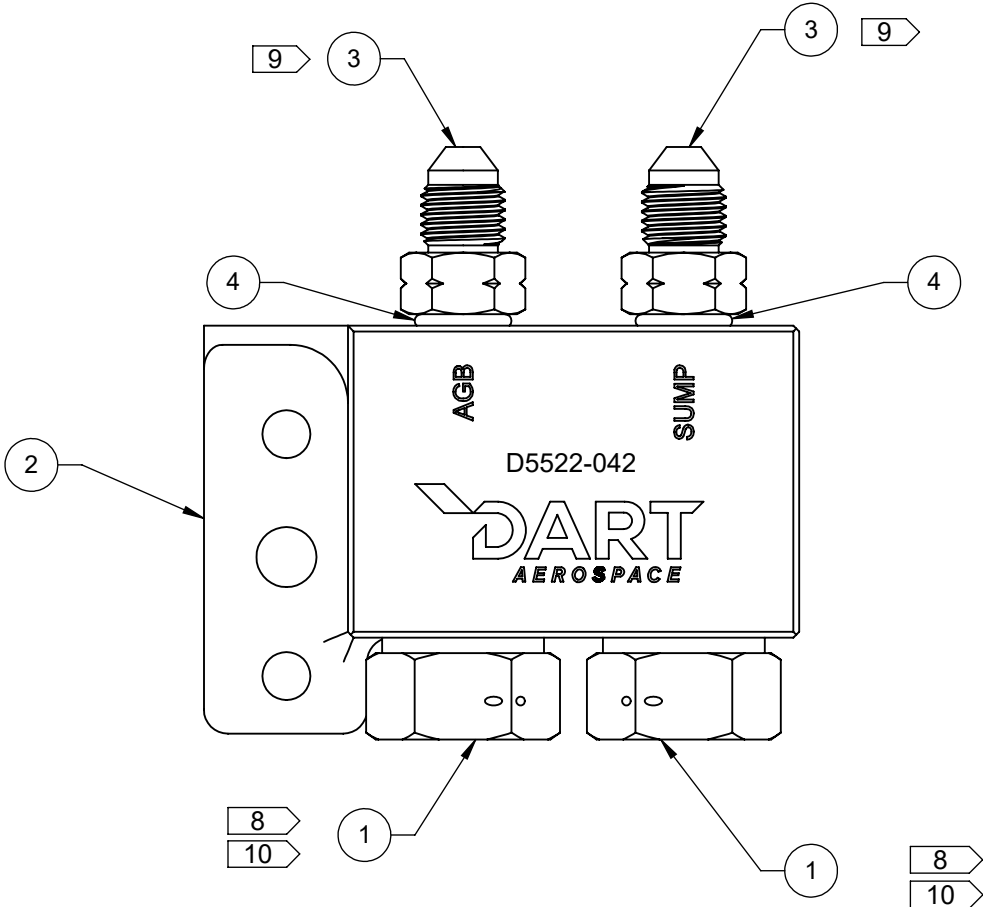
D5522-041 OIL DRAIN ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.12 lbs
 - 8) THREAD SEALANT: PERMATEX 80632 THREAD SEALANT; TORQUE: 155-165 IN.LBS.
 - 9) THREAD SEALANT: LUBRICATING OIL; TORQUE: 80-85 IN.LBS
 - 10) LOCKWIRE (Ø0.032 LOCKWIRE) IN PLACE PER AC43.13-1B CHAPTER 7 SECTION 7

UNAPPROVED

A	NEW ISSUE	WK	17.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A6
MFG. APPR.	RQ	D5522	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		OIL DRAIN VALVE ASSY	NTS
DATE	17.03.27	COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

QTY -042	ITEM	P/N	DESCRIPTION
	X	D5522-042	OIL DRAIN ASSY
2	1	D5521-1	OIL DRAIN VALVE
1	2	D5522-2	OIL DRAIN VALVE MOUNT
2	3	MS21900J4	ADAPTER, FLARELESS TUBE TO A FLARED TUBE
2	4	M83248/1-012	PACKING

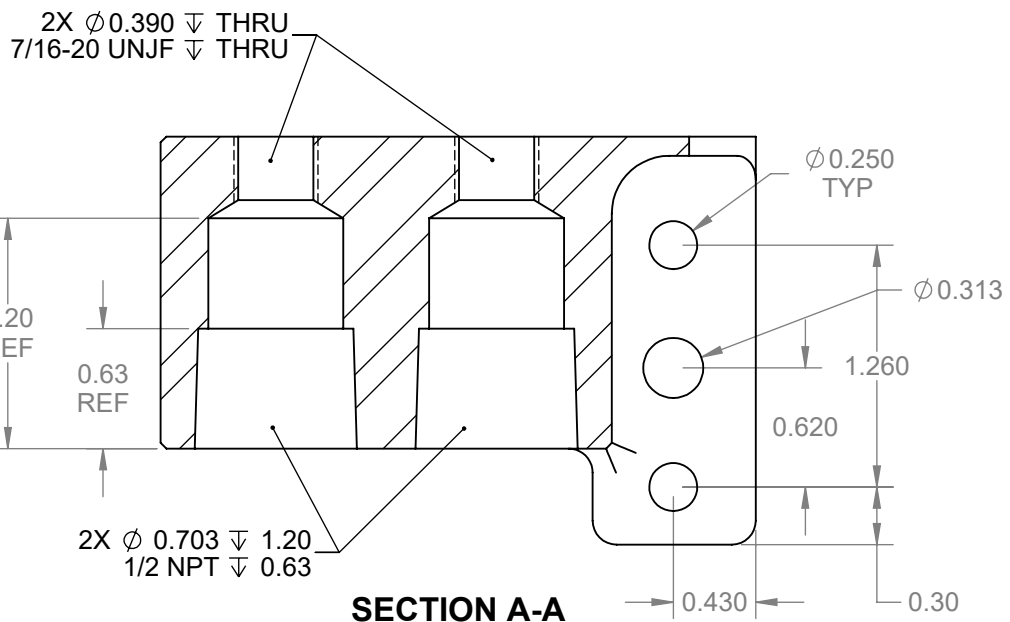
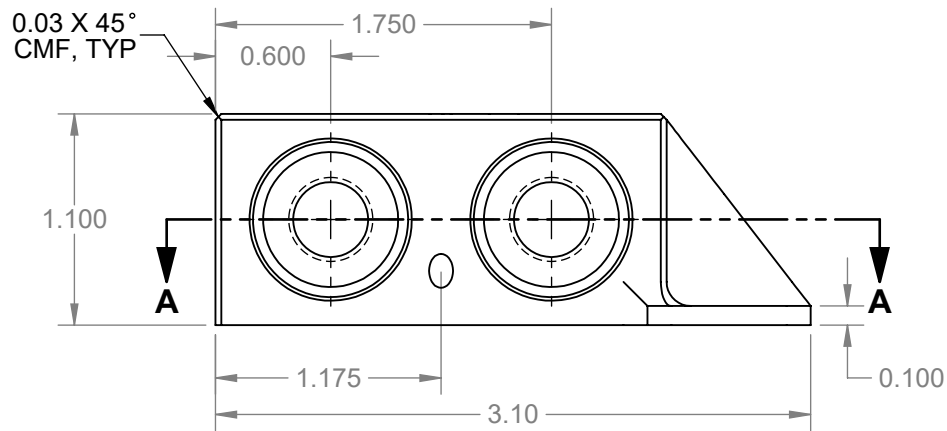
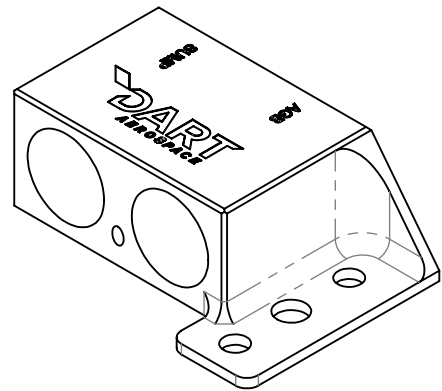
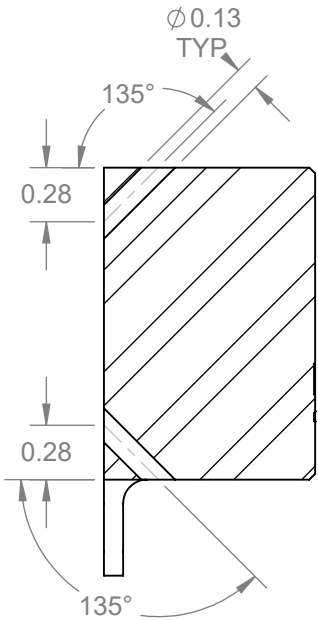
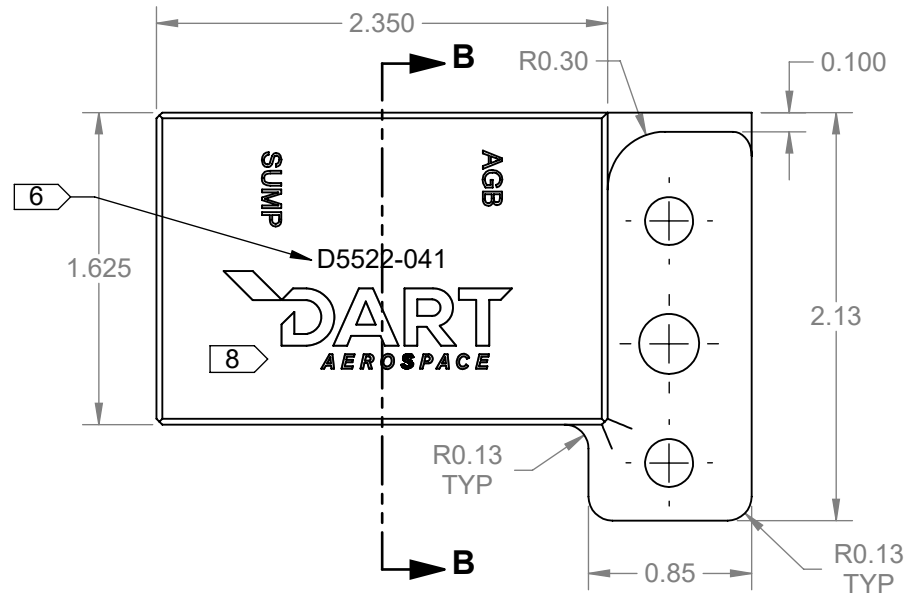


D5522-042 OIL DRAIN ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.12 lbs
 - 8) THREAD SEALANT: PERMATEX 80632 THREAD SEALANT; TORQUE: 155-165 IN.LBS.
 - 9) THREAD SEALANT: LUBRICATING OIL; TORQUE: 80-85 IN.LBS
 - 10) LOCKWIRE (Ø0.032 LOCKWIRE) IN PLACE PER AC43.13-1B CHAPTER 7 SECTION 7

UNAPPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO. D5522	REV. A6 SHEET 2 OF 4
MFG. APPR.	RQ	TITLE OIL DRAIN VALVE ASSY SCALE NTS	
APPROVED			
DE APPR.		DATE 17.03.27	
		COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



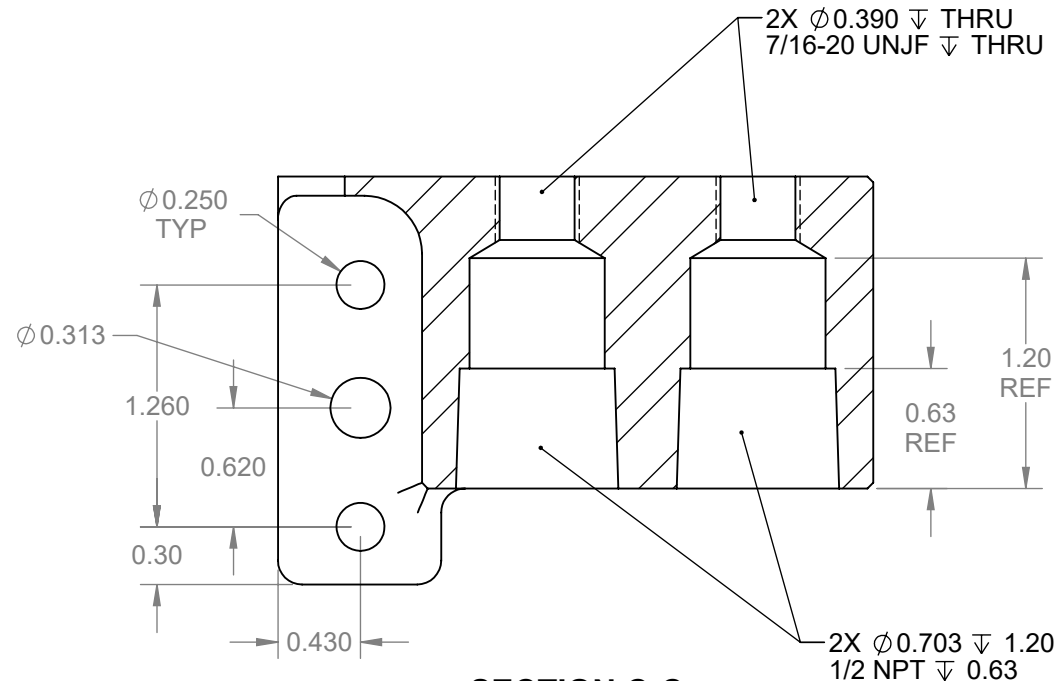
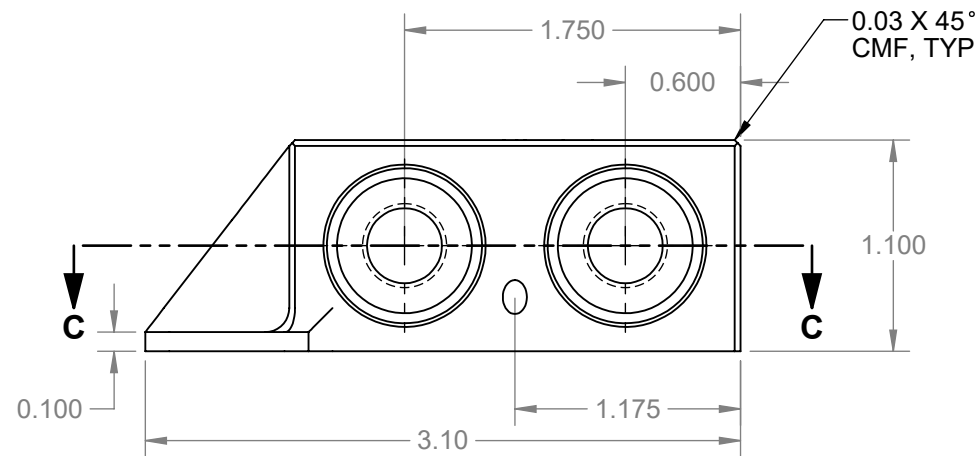
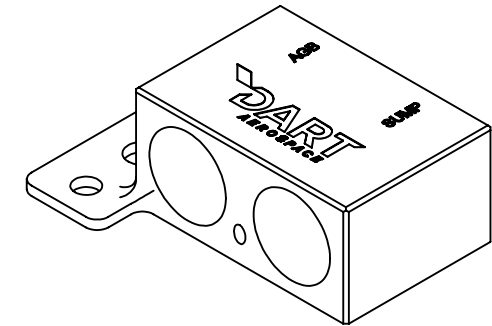
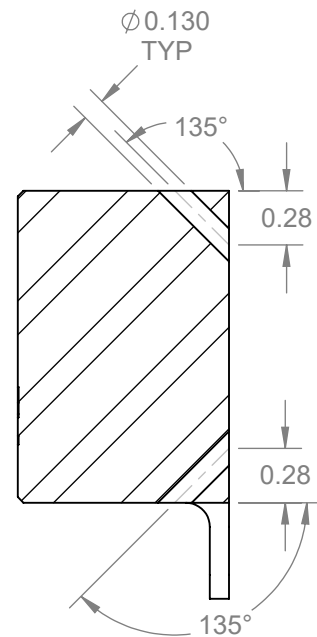
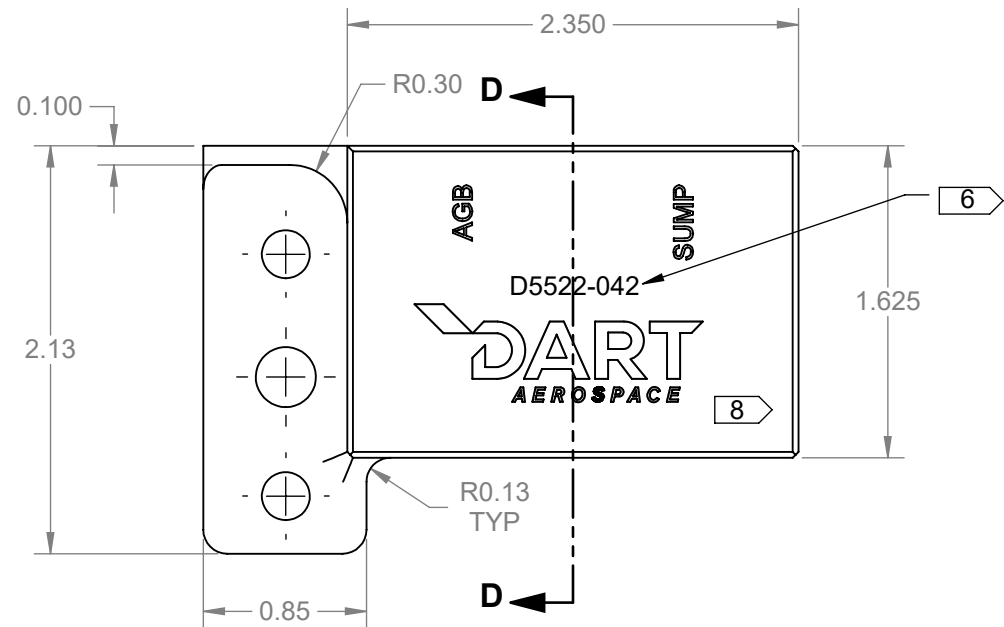
D5522-1 OIL DRAIN VALVE MOUNT

NOTES:

- 1) MATERIAL: AISI 303 SS BAR
ASTM A582
REF. DART SPEC. M303B
OR:
AISI 304/316 SS BAR
ASTM A276
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: IDENTIFY WITH DART P/N "D5522-041" PER DART QSI 044 6.3
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.91 lbs
- 8) ENGRAVE "DART" LOGO, "AGB" AND "SUMP" LABEL AS SHOWN 0.003 - 0.005 DP

UNAPPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A6
MFG. APPR.	RQ	D5522	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		OIL DRAIN VALVE ASSY	NTS
DATE	17.03.27	COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D5522-2 OIL DRAIN VALVE MOUNT

NOTES:

- 1) MATERIAL: AISI 303 SS BAR
ASTM A582
REF. DART SPEC. M303B
OR:
AISI 304/316 SS BAR
ASTM A276
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: IDENTIFY WITH DART P/N "D5522-042" PER DART QSI 044 6.3
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.91 lbs
- 8) ENGRAVE "DART" LOGO, "AGB" AND "SUMP" LABEL AS SHOWN 0.003 - 0.005 DP

UNAPPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A6
MFG. APPR.	RQ	D5522	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		OIL DRAIN VALVE ASSY	NTS
DATE	17.03.27	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	